

# Stainless Steel Edge Replacement

**Tools Needed: Screwdriver, Safety Goggles, Gloves, File/Sandpaper, Rubber Mallet, Hammer and Pliers**

## Removal & Installation



**1** The exposed edges of the ss strips are sharp. Gloves and safety goggles are recommended. Slide, or pry off existing ss strip being careful not to damage the extrusion.



**2** Clean grooves in extrusion with mineral spirits or solvent. Remove visible burrs from extrusion that may interfere with ss strip using a fine file or sandpaper.



**3** If installing full piece, start from either end of brake and slide ss strip into the groove until end is flush with extrusion. You may need to lightly tap the ss strip the last few inches.

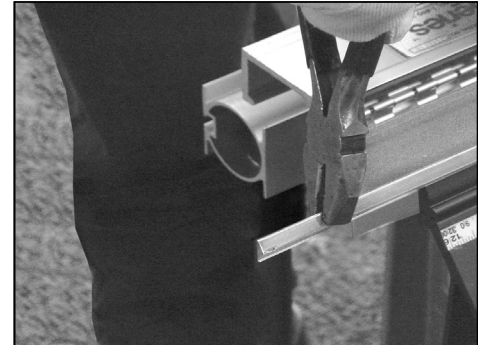
## Alternate Installation 1 & 2 Piece



**4** Pin punch the ends of the ss strip to prevent it from sliding off. Note: If the ss strip feels too hard to push, it may kink and damage. Stop and remove, go to Alternate install.



**1** Turn brake over with castings facing down and extrusion is pointed up. Align the ss strip over the edge of the extrusion and tap on every few inches with a rubber mallet. Note: A block of wood, hammer and a helper can also be used. Be careful not to strike too hard so the block dents the ss strip.



**2** Finish with pin punch as previously described. If ends appear to be loose, slide, or tap 2" of ss strip out past extrusion and pinch to tighten.

## Replacement Part Bulletin

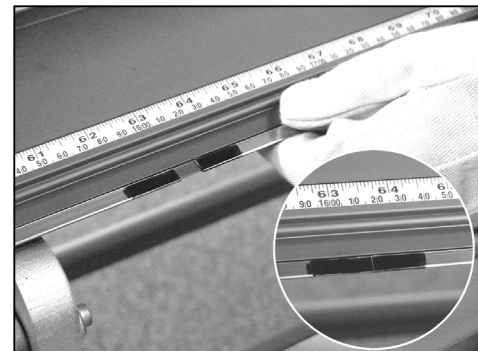
Full-Length stainless steel replacement strips have occasionally been difficult to install in the field without proper tools and lubricant. In order to simplify the installation of the replacement strips, they are now being shipped in two (2) shorter lengths.

Some of the advantages of the shorter lengths include less shipping damage, ease of installation and less likelihood of kinks or deformities during installation. In addition, the greatest advantage to the purchaser is the considerable savings that result from the much lower UPS shipping charges versus the higher cost of shipping common carrier truck. For 2-piece installation, see detail on the right.

**NOTE:**

Always wear approved safety goggles and/or gloves when installing this product.

## 2-Piece Installation



**1** Locate the ends of the ss strip that have been painted black. These are the splice ends and should be in the center of the extrusion when done. These ends have been over bent on the ends to ensure the splice will fit tight. Install using methods as described above.