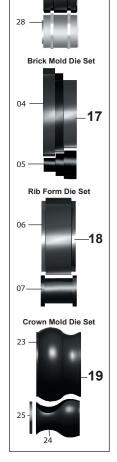


Ref	Description	Qty Req	Part No
01	Carriage	1	4019
02	Roll Body	1	4020
03	1/4" Star Washer	2	2511
04	Brick Mold Die, Large	1	4022
05	Brick Mold Die, Small	1	4023
06	Rib Die, Large	1	4024
07	Rib Die, Small	1	4025
08	Bearing	4	4026
09	Axle Shaft	2	4027
10	Axle Spacer	2	4017
11	Nameplate	1	4015
12	Washer	2	2512
13	Screw, 5/8"	4	2019
14	Screw, 7/8"	6	2020
15	Nyloc Nut	4	2313
16	Allen Wrench	1	6023
17	Brick Mold Die Set	1	3018
18	Rib Die Set	1	3019
19	Crown Mold Die Set	1	3025
20	3/8-16 x 3/4" Hex Cap	2	2042
21	Handle	1	4012
22	Grip	1	4014
23	Crown Mold Die, Large	1	4070
24	Crown Mold Die, Small	1	4071
25	Spacer, Lg Crown Mold	1	4072
26	Bead Form Die Set	1	3044
27	Bead Form Die, Large	1	4028
28	Bead Form Die, Small	1	4029



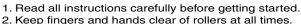


Effective 05-05-17





Important Information!



- 3. Keep loose clothing and jewelry out of roller path.
- 4. Always remove TrimFormer™ prior to making bends.



TOOL OPERATION

We would like to take this opportunity to thank you once again for your purchase of the Van Mark TrimFormer™. Please take a moment to read all the instructions contained in this manual.

- Always operate this tool with the track bearings fully engaged with the tracks located along the brake "F" bar (see detail).
- 2. Always remove the TrimFormer™ from the brake prior to making bends. Failure to do so can cause the tool to dislodge and fall to the ground causing damage or personal injury.
- 3. This tool is designed for use in forming various contours and shapes from standard trim coil stock. Please call the factory for details regarding TrimFormer™ use on heavier gauge materials.

